

Date: Thursday, 6/7/2007 3:32:03 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CLAMP	
Job Number	: 32864				
Estimate Number	: 12513				
P.O. Number	: N/A		Part Number	: D3544041	
This Issue	6/7/2007	S.O. No. : N/A	Drawing Number	: D3544 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 30396		Material	: N/A	
Written By			Due Date	: 6/14/2007	
Checked & Approved By			Qty:	30	Um: Each
Comment	: Est Rev:A New Issue 06-08-29 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2947	Clamp	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s) Clamp Batch: _____	B23188 X 8 B30380 X 22 <i>ml</i>
2.0	D2182	Heat Shrink	
		Comment: Qty.: 0.6143 f(s)/Unit Total : 18.4275 f(s) Heat Shrink Cut at 7.0" Long Batch: _____	(-6143) (17.8132) B15608 X 1 B21864 B X 29 <i>ml</i>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	 <i>x30</i>
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D3544	<i>ml 07/07/26</i>
4.0	QC5	INSPECT WORK TO CURRENT STEP	 <i>07/07/26 X30</i>
		Comment: INSPECT WORK TO CURRENT STEP	<i>07/07/26 X30</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	 <i>1/7/26 Box SP</i>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 01/07/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 32864

Part Number: D3544041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(3D)

Comment: FINAL INSPECTION/W/O RELEASE

107107127

Job Completion



U 840728

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

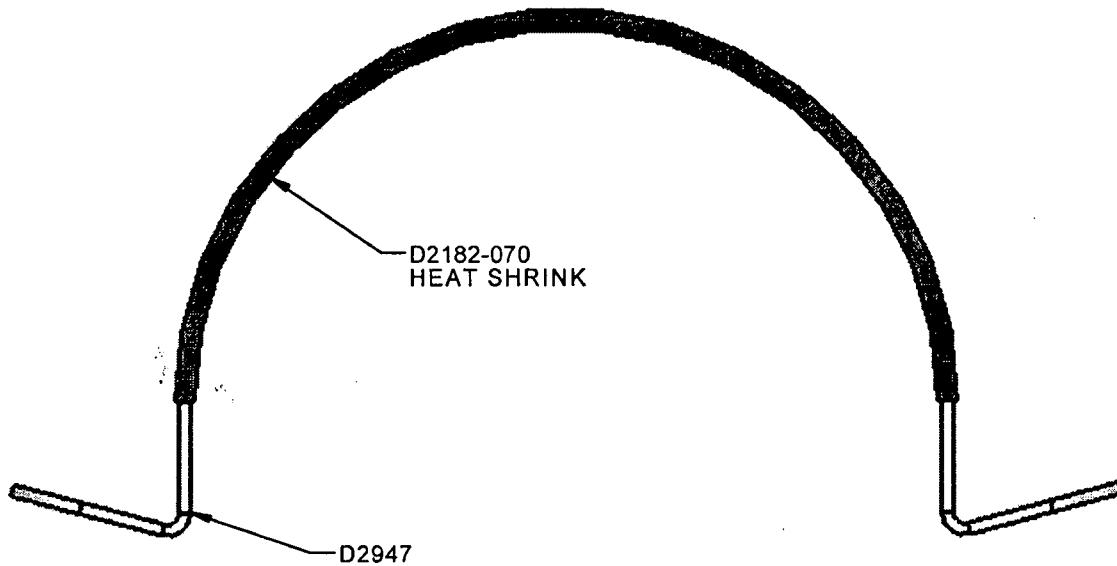
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED CP	APPROVED TH	DRAWING NO. D3544	REV. A SHEET 1 OF 1	
DATE 06.08.11	TITLE CLAMP		SCALE 1:1	
REV	DATE	DESCRIPTION		
A	06.08.11	NEW ISSUE		

**D3544-041 CLAMP**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32864

RELEASED

06.08.11 TH

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